

**Work Order ID 76125**

Monday, November 07, 2011 10:46:22 AM

**\*76125\***

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Item ID: D206-628-032

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step RH

Start Date: 11/7/2011 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 11/8/2011 Req'd Qty: 2.00

**\*2\***

Customer:

Reference: REWORK

Approvals:

Process Plan: *MC*Date: *11-11-07*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

150

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D206-628-032  
X 2 B 72912

REMOVE RUBBER CUSHION AND DISCARD

REPLACE WITH NEW  
QTY 8 @ 3" PER KIT*Pull to*

160

QC5- Inspect part completeness to step on W/O

0.00

**\*160\***

QC

Memo

0.00

Quality Control

*Sulu**(+2)*

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7			
TC APPROVAL #09-89		TEL: 1-613-632-5200	
P/N	D206-628-032	CHG	CHG003
DESC	Heli-Access-Step RH	STC	SH98-14
LOT	B72912	STC	SA00500SE
MODEL	Bell 407	STC	
MADE IN CANADA			

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7			
TC APPROVAL #09-89		TEL: 1-613-632-5200	
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DESC	Heli-Access-Step RH	STC	SH98-14
LOT	B72912	STC	SA00500SE
MODEL	Bell 407	STC	
MADE IN CANADA			



**\*76125\***

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**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

\*2\*

**Cust Item ID:**

\*2\*

**Customer:**

**Reference:** REWORK

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

### Operation Description

## Set Up/ Run Hours

## Tool ID

Tool #

### Plan Code

**Accept  
Qty**

Reject Qty

Reject  
Number

**Insp.  
Stamp**

170

Identify as per dwg & Stock Location:

0.00

**\*170\***

## Packaging

## Memo

0.00

## Packaging

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

## Memo

0.00

## Quality Control

CHG 003

kg der mls 11-11-8

Qty Number Stamp

Pump 2

u u u u 4 J

11-11-11 (2)



# Picklist Print

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Work Order ID: 76125

Parent Item: D206-628-032

Start Date: 11/7/2011

Required Date: 11/8/2011

Parent Item Name: Heli-Access-Step RH

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC IPP Rev:F as per chg 003 DD  
 10.02.25 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732 Rubber Extrusion		Manufactured	No				f	491.7100		4			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST410		491.71							
				70987		488.87							
				73759		2.84							

70987 8Y 3Y

*Complete*



# Picklist Print

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Work Order ID: 72912

Parent Item: D206-628-032

Parent Item Name: Heli-Access-Step RH

Start Date: 8/18/2011

Required Date: 8/25/2011

Start Qty: 2.00

Required Qty: 2.00

D2731-3-  
Mounting Lug

Manufactured No

110 Each 108.0000

4 8 SP

Location	Loc Qty	Loc Code
ST469	108	
47967	5	
52329	23	
73417	80	

D2732-030  
Rubber Cushion

Manufactured No

110 Each 4.0000

8 B-3759 16x SP

Location	Loc Qty	Loc Code
ST409	4	
56515	0	
64283	4	

D3394-041  
Lug Assembly

Manufactured No

110 Each 74.0000

4 8 SP

Location	Loc Qty	Loc Code
ST474	74	
73418	34	
74505	40	

MS2104214  
Nut

Purchased No

110 Each 13,733.000

12 24 SP 11-10-24

Location	Loc Qty	Loc Code
ST300	2733	
117441	51	
117601	537	
118451	1145	
118927	1000	
ST516	6000	
119017	6000	
ST518	5000	
119075	5000	

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Shop Packet Print

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## List Lots

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Criteria : All Items All Locations All Warehouses All Quantity							
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-628-032 Heli-Access-Step RH	Main Warehouse FG071	72912	10/26/2011	2.0000	QC21	CHG003	
Total:				2.0000			

#76125 h

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries